

Industrial Pretensioner Instructions

1. Open the clamp of the pre-tensioner. Place around cable so the cable sits in the V-groove and extends through the slot. The hex driver that extends beyond the housing should be facing the end post, with the larger side of the pre-tensioner butted up against the last intermediate post in the rail (not the end post itself).



2. Adjust the brass-tip bolt to securely hold the cable. Lock the clamp.



3. Using an impact driver with ½" socket, tighten the cable to the desired tension — for best results, lightly apply lubricant to the threads. The indications in the load window are for reference only; a tension gauge is required for accuracy.



4. Connect the cable at the end post, without having to pull tension through the entire cable length, only from the pre-tensioner to the end post. After installing the cable at the end post, release the clamp and remove the pre-tensioner. Reset using the impact driver, and move on to the next cable, repeating the process.

